

Seat Ibiza 1999-2015 Workshop Manual

1. Ignition block
 - Removing and installing timing belt and pulleys → [Chapter](#)
 - Disconnecting and reconnecting sensors and actuators → [Chapter](#)

2. Mount sensor

1. Bell for crank sensor
 - 10 Nm
4. Engine speed sensor - G28
 - Removing and fitting → [Chapter](#)
5. Bell for engine speed sensor - G28
 - 10 Nm

6. Fuel

- Replace
7. Oil flow breaker
 - Disconnecting and reconnecting → [Chapter](#)

8. Bell for balance shaft assembly

- 10 Nm

9. Bell for oil flow breaker

- 10 Nm + 100°
- Removing and fitting → [Chapter](#)
- Tighten upper left and lower right bolts and then tighten all four bolts diagonally

10. Bell for Balance shaft

- 10 Nm
- Removing and fitting → [Chapter](#)

11. Oil way valve with Balance shaft

- Removing and fitting → [Chapter](#)

12. Oil ring

- Replace

13. Balance shaft assembly

- Before installing, check if the adjustment device is vertical relative to the cylinder head in the bearing cap module
- Removing and fitting → [Chapter](#)

14. Oil pan

- Clean sealing surface before installing
- Install with silicone sealant 21 115 105 101 → [Chapter](#)

Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

15. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

16. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

17. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

18. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

19. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

20. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

21. Accessory bracket: speedflap temperature and lightning protection

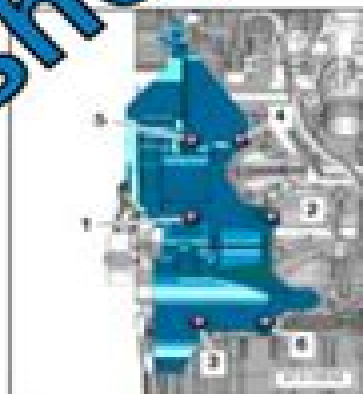
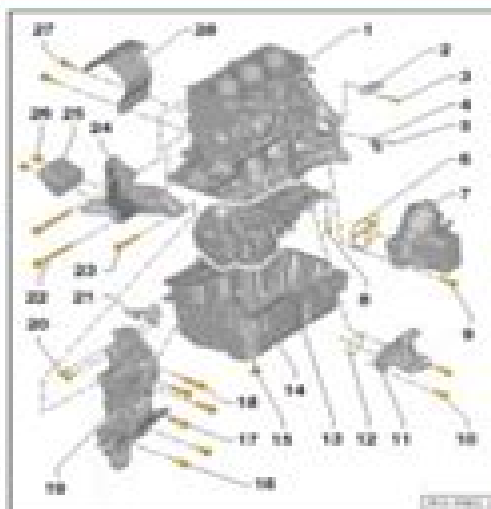
- 10 Nm

22. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

23. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm



- Remove charge air pipe quickly with → [Chapter](#)
- Disconnect the coolant hose on the coolant expansion tank
- Pull connector of pressure differential sensor - G280 - off
- Disconnect connector of fuel temperature sensor - G28 - off

1. Note

Ignore positions 4 and 5.

- Remove the coolant expansion tank.

- Remove the vacuum line between the vacuum pump and the servo brake
- Remove the vacuum line series 1 from the bracket series 2 on the cylinder head

1. Note

Disconnect - Chap. 1.

- Marking out the protective element made of foam or cork that wraps using the laser - 20 220.

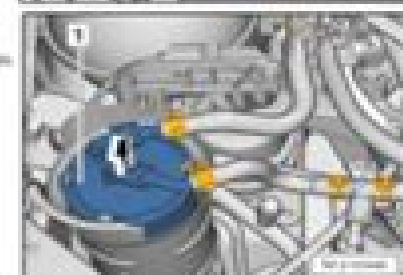
- Fit support bracket - 10 - 222 16 with the necessary adapters on the rear and take up weight of engine in installation position.

1. Note

- The support assembly mounting may only be achieved if the engine is suspended with several support brackets
- The engine bracket must be installed only when the assembly mounting has been removed

1. Caution

But it must not be loosened.



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