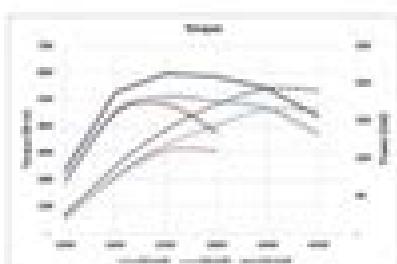
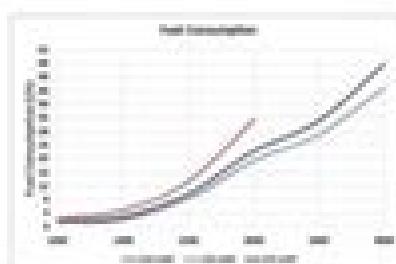


| Product feature | 150 model | 200 model | 250 model |
|--|--|-------------------|-------------------|
| Compression ratio | 16.5:1 | | |
| Fuel pre-effusion requirement | Not required by law | | |
| Fuel lift pump | On engine | | |
| High-pressure fuel pump | Bosch (P4.2) w/ integrated gear oil pump | | |
| Valves per cylinder | 4 | | |
| Phasers | 0.6° per cylinder | | |
| Fuel injection | Bosch CR3.2.20 (common) | | |
| Air inlet (port side) | Filtered and silenced | | |
| Turbocharger | Honeywell VGT | | |
| Engine and aftercooler cooling | Direct cooled | | |
| Cooling (AC, oil, fuel and engine) | Tube and shell | | |
| Generator (maximum rpm) (kW) | 380 (37.5) | | |
| Peak torque at 1500 rpm | 403 Nm (3000 rpm) | 500 Nm (3000 rpm) | 604 Nm (3000 rpm) |
| Oil pump volume | 0.5L | | |
| Oil drain volume | 0.5L | | |
| Oil maintenance required | None | | |
| Hydraulic gear ratio (i) | 2.95 (1.1-4.7) | | |
| Hydraulic housing | 540L | | |
| Electrical system | 12V - 1.25A | | |
| Engine stop | ECU Controlled | | |
| Engine Control (ECU) | Bosch EDC17 | | |
| Throttle and shift | Mercury DTS or mechanical cable | | |
| Man and gauge compatibility | Mercury SmartCraft | | |
| Mercury Joystick Piloting - Inboard & Sterndrive | Compatible | | |
| Engines and ECU covers | Texture coated aluminum protects engine and provides step-capable platform | | |
| Inboard 2V 684 | 1.25, 1.38, 1.65, 2.02, 2.40 | | |
| Inboard 2V 68 | 1.25, 1.38, 2.02 | | |
| Inboard 2V 68V | 1.25, 1.38, 2.02 | | |
| Inboard 2V 48C | 1.00 | | |
| Sensors | Crank 8-cam position, intake manifold pressure/charge, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (PFI), oil pressurizing, coolant temp, separator pressure/flow, atmospheric pressure | | |

TORQUE & POWER (Net shaft at crankshaft)



BOAT LOAD FUEL CONSUMPTION



| Model | Displacement (cylinders) | Cylinder diameter (mm) | Stroke (mm) | Fuel tank (litres) | Rated RPM | Idle RPM | Max. Rated Engine RPM (20°C) | Dimensions (mm) | | |
|-------|--------------------------|------------------------|-------------|--------------------|-----------|----------|------------------------------|-----------------|------|------|
| | | | | | | | | 150 | 200 | 250 |
| 150 | Inboard inboard | 150 | 100 | 11.5 (9.3) | 3600 | 1000 | 3600 | 810 | 1000 | 1100 |
| 200 | Inboard inboard | 200 | 100 | 14.0 (12.0) | 3600 | 1000 | 3600 | 1000 | 1200 | 1400 |
| 250 | Inboard inboard | 250 | 100 | 17.5 (14.0) | 3600 | 1000 | 3600 | 1000 | 1400 | 1700 |

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERNDRIVE



1970 Mercruiser Engine Spec

Patrick Vollmar

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Table of Contents 1970 Mercruiser Engine Spec

1. Understanding the eBook 1970 Mercruiser Engine Spec
 - The Rise of Digital Reading 1970 Mercruiser Engine Spec
 - Advantages of eBooks Over Traditional Books
2. Identifying 1970 Mercruiser Engine Spec
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1970 Mercruiser Engine Spec
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1970 Mercruiser Engine Spec
 - Personalized Recommendations
 - 1970 Mercruiser Engine Spec User Reviews and Ratings
 - 1970 Mercruiser Engine Spec and Bestseller Lists

5. Accessing 1970 Mercruiser Engine Spec Free and Paid eBooks
 - 1970 Mercruiser Engine Spec Public Domain eBooks
 - 1970 Mercruiser Engine Spec eBook Subscription Services
 - 1970 Mercruiser Engine Spec Budget-Friendly Options
6. Navigating 1970 Mercruiser Engine Spec eBook Formats
 - ePUB, PDF, MOBI, and More
 - 1970 Mercruiser Engine Spec Compatibility with Devices
 - 1970 Mercruiser Engine Spec Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1970 Mercruiser Engine Spec
 - Highlighting and Note-Taking 1970 Mercruiser Engine Spec
 - Interactive Elements 1970 Mercruiser Engine Spec
8. Staying Engaged with 1970 Mercruiser Engine Spec
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1970 Mercruiser Engine Spec
9. Balancing eBooks and Physical Books 1970 Mercruiser Engine Spec
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1970 Mercruiser Engine Spec
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1970 Mercruiser Engine Spec
 - Setting Reading Goals 1970 Mercruiser Engine Spec
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1970 Mercruiser Engine Spec
 - Fact-Checking eBook Content of 1970 Mercruiser Engine Spec
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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