

Specification	Requirement	Compliance	Comments
Compressor ratios	16, 18, 20	16, 18, 20	
Fuel pre-treatment requirement	Not required but feasible		
Fuel lift pump	On-engine		
High-pressure fuel pump	Bosch (P 4.2 and integrated gear lift pump)		
Valves per cylinder	4		
Pressure	100 bar (cylinder)		
Fuel injectors	Bosch (CR) 2.20 (Diameter)		
Air inlet (part load)	External and silenced		
Turbocharger	Intercooled VGT		
Engine and turbocharger cooling	External cooled		
Coolers, CAC, oil, fuel and engine	Tube and shell		
Secondary pumping unit (PS)	100 (1.5)		
Peak torque at open flow	400 Nm @ 2000 rpm	500 Nm @ 2000 rpm	550 Nm @ 2000 rpm
Oil pump volume	0.75		
Oil cooler capacity	1.25		
Oil maintenance interval km	2000		
Hydraulic drive km (h)	1000 (11.42)		
Hydraulic cooling	5000 h		
Electrical system	12V - 1.15A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC 17		
Throttle and shift	Mercury DPS or mechanical cable		
Steering and gauge compatibility	Mercury SmartCraft		
Memory jogged driving - onboard & download	Compatible		
Engine and ECU cleaners	Texture coated aluminum, protects engine and provides step-capable platinum		
Intake: ET 600	1.25, 1.50, 1.75, 2.50, 2.60		
Intake: ET 65	1.25, 1.75, 2.75		
Intake: ET 600V	1.25, 1.50, 1.75		
Intake: ET 650	1.50		
Sensors	Check 8-cam position, intake manifold pressure sensors, compressor outlet temperature, exhaust gas temperature, fuel pump, fuel pressure, water in fuel (part 1), oil pressure, oil temperature, coolant temperature, pressure transducers, atmospheric pressure		

TRAVEL & ENTERTAINMENT



PORT LOAD FUEL CONSUMPTION



Phase	Retention System	Current Project		Final Total vs Initial System Litter (kg/month)	Initial Rate	Final Rate	Max Retained Litter (kg/month)	Performance Metrics (per 1000 kg retained)		
		Area	Rate					Area	Rate	Area
Phase 1	Initial	100	1.00	10.0 (0.00)	800		8000	800	1.00	800
Phase 2	Initial	200	1.00	40.0 (12.0)		800		4000		800
Phase 3	Initial	300	1.00	60.0 (14.0)	800		6000	800	1.00	800

ГЛАВА ПЯТАЯ – ИЗВЯЗЬ



САМІГ ВІНЧУСЯЧІ - СТЕМІЧІЧІ



1970 Mercruiser Engine Spec

Yi-Tong Ma

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