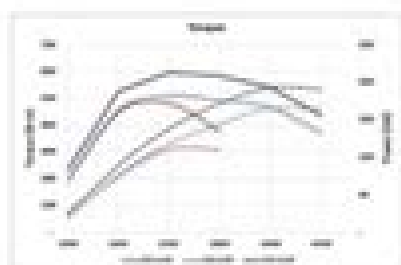
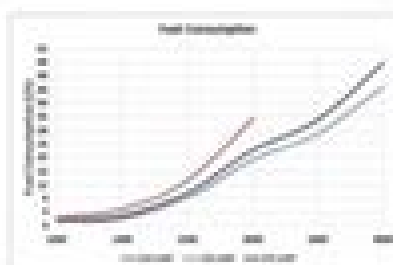


Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CRS 2.20 (Common)		
Air inlet (port rear)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger cooling	Closed cooled		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/float mm (in)	38 (1.5)		
Peak torque at rpm Nm	431 Nm @ 2000 rpm	545 Nm @ 2000 rpm	594 Nm @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size mm (in)	270 (10.6)		
Flywheel housing	148.8		
Electrical system	12V 100A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & SternDrive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

TORQUE & POWER (Full load at crankshaft)

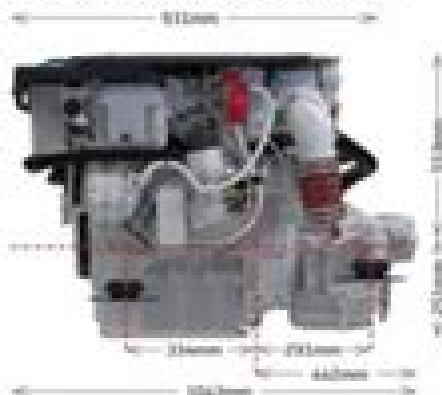


BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Options	Output Power	Fuel flow at Rated Speed L/hr (gallons)	Rated RPM	Life Speed (knots)	Max Rated Engine Speed (RPM)	Engine Speed (See also restrictions)	ECR	ECR	ECR
170	Exhaust Inboard	170	13.0	21.5 (9.3)	88C		3000	Tier 3		
230	Exhaust Inboard	230	18.9	49 (12.8)	88C	650	4200	Tier 3	ECO 2	Tier 2
270	Exhaust Inboard	270	19.9	51 (14.3)						

ENGINE DIMENSIONS - INBOARD



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Albert Edward Seaton



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